

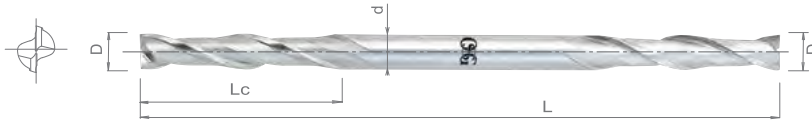


List 564

OSG COBALT HSS DOUBLE END M-DDEL, Miniature

HSS-Co	BR	2 FLUTE	30°			REG	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"



EDP Number	Diameter	Length of Cut	Overall Length	Shank Diameter	
					D (Fractional Size)
5647200	●	1/16	0.219	2.500	0.188
5647400	●	3/32	0.281	2.625	0.188
5647600	●	1/8	0.750	3.125	0.188
5647800	●	5/32	0.875	3.250	0.188
5648000	●	3/16	1.000	3.375	0.188

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	Hardened Steel					
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	○	○	○	○	○	○	○	○	○	○	○	○	○	○
1018	1045				○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊙ Best

